

VAMC WACO, TEXAS

SECTION 06 41 16

PLASTIC-LAMINATE-FACED ARCHITECTURAL CABINETS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Section Includes:

1. Plastic-laminate-faced architectural cabinets, with shelving.
2. Wood furring, blocking, shims, and hanging strips for installing plastic-laminate-faced architectural cabinets unless concealed within other construction before cabinet installation.

1.2 RELATED WORK

~~A. Color and Finish of Plastic Laminate: SCHEDULE FOR FINISHES.~~

B. Countertops: Section 12 36 00, COUNTERTOPS AND WINDOW SILLS.

C. Lavatories and Plumbing in Millwork: Section 22 40 00, PLUMBING FIXTURES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Product Data: For each type of product, including panel products high-pressure decorative laminate, adhesive for bonding plastic laminate and cabinet hardware and accessories.

1. Include data for fire-retardant treatment from chemical-treatment manufacturer and certification by treating plant that treated materials comply with requirements.

C. Shop Drawings: Show location of each item, dimensioned plans and elevations, large-scale details, attachment devices, and other components.

1. Show details full size.
2. Show locations and sizes of furring, blocking, and hanging strips, including concealed blocking and reinforcement specified in other Sections.

VAMC WACO, TEXAS

3. Show locations and sizes of cutouts and holes for electrical switches and outlets and other items installed in architectural plastic-laminate cabinets.
 4. Apply AWI Quality Certification Program label to Shop Drawings.
- D. Samples for Initial Selection:
1. Plastic laminates.
 2. Thermoset decorative panels.
- E. Samples for Verification:
1. Plastic laminates, 12 by 12 inches (300 by 300 mm), for each color, pattern, and surface finish, with one sample applied to core material and specified edge material applied to one edge]
 2. Thermoset decorative panels, 12 by 12 inches (300 by 300 mm), for each color, pattern, and surface finish, with edge banding on one edge.
 3. Corner pieces as follows:
 - a. Cabinet-front frame joints between stiles and rails, as well as exposed end pieces, 18 inches (450 mm) high by 18 inches (450 mm) wide by 6 inches (150 mm) deep.
 4. Exposed cabinet hardware and accessories, one unit for each type and finish.
- F. Qualification Data: For fabricator.
- G. Product Certificates: For the following:
1. Thermoset decorative panels.
 2. High-pressure decorative laminate.
 3. Adhesives.
- H. Woodwork Quality Standard Compliance Certificates: AWI Quality Certification Program certificates.
- I. Evaluation Reports: For fire-retardant-treated materials, from ICC-ES.

1.4 QUALITY ASSURANCE

- A. Fabricator Qualifications: Shop that employs skilled workers who custom fabricate products similar to those required for this Project and whose products have a record of successful in-service performance. Shop is a certified participant in AWI's Quality Certification Program.

VAMC WACO, TEXAS

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Do not deliver cabinets until painting and similar operations that could damage woodwork have been completed in installation areas. If cabinets must be stored in other than installation areas, store only in areas where environmental conditions comply with requirements specified in "Field Conditions" Article.

1.6 FIELD CONDITIONS

- A. Environmental Limitations: Do not deliver or install cabinets until building is enclosed, wet work is complete, and HVAC system is operating and maintaining temperature and relative humidity at occupancy levels during the remainder of the construction period.
- B. Environmental Limitations: Do not deliver or install cabinets until building is enclosed, wet work is complete, and HVAC system is operating and maintaining temperature between 60 and 90 deg F (16 and 32 deg C) and relative humidity between 43 and 70 percent during the remainder of the construction period.
- C. Field Measurements: Where cabinets are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication, and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.
 - 1. Locate concealed framing, blocking, and reinforcements that support cabinets by field measurements before being enclosed, and indicate measurements on Shop Drawings.
- D. Established Dimensions: Where cabinets are indicated to fit to other construction, establish dimensions for areas where cabinets are to fit. Provide allowance for trimming at site, and coordinate construction to ensure that actual dimensions correspond to established dimensions.

1.7 COORDINATION

- A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections to ensure that cabinets can be supported and installed as indicated.

1.8 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by basic designation only.
- B. American Society for Testing and Materials (ASTM):

VAMC WACO, TEXAS

E84-10.....Surface Burning Characteristics of Building
Materials

C. Hardwood, Plywood and Veneer Association (HPVA):

HP.1-04.....Hardwood and Decorative Plywood

D. Architectural Woodwork Institute (AWI):

Architectural Woodwork Quality Standards, Guide Specifications Quality
Certification Program - 1999

E. National Electrical Manufacturers Association (NEMA):

LD3-05.....High Pressure Decorative Laminates

LD3.1-95.....Performance, Application Fabrication and
Installations of High-Pressure Decorative
Laminates

F. Hardwood Plywood and Veneer Association

HP-1.....Hardwood and Decorative Plywood

PART 2 - PRODUCTS

2.1 PLASTIC-LAMINATE-FACED ARCHITECTURAL CABINETS

A. Quality Standard: Unless otherwise indicated, comply with the
"Architectural Woodwork Standards" for grades of architectural
plastic-laminate cabinets indicated for construction, finishes,
installation, and other requirements.

1. Provide labels and certificates from AWI certification program
indicating that woodwork, complies with requirements of grades
specified.

2. The Contract Documents contain selections chosen from options in
the quality standard and additional requirements beyond those of
the quality standard. Comply with those selections and
requirements in addition to the quality standard.

B. Grade: Custom.

C. Type of Construction: Frameless.

D. Cabinet, Door, and Drawer Front Interface Style: Flush overlay.

E. Reveal Dimension: As indicated.

F. High-Pressure Decorative Laminate: NEMA LD 3, grades as indicated or
if not indicated, as required by woodwork quality standard.

G. Laminate Cladding for Exposed Surfaces:

VAMC WACO, TEXAS

1. Horizontal Surfaces: Grade HGS.
2. Postformed Surfaces: Grade HGP.
3. Vertical Surfaces: Grade HGS.
4. Edges: Grade HGS matching adjacent laminate in color, pattern, and finish.

H. Materials for Semiexposed Surfaces:

1. Surfaces Other Than Drawer Bodies: Thermoset decorative panels.
 - a. Edges of Plastic-Laminate Shelves: Grade HGS, matching laminate in color, pattern, and finish.
 - b. Edges of Thermoset Decorative Panel Shelves: PVC or polyester edge banding.
 - c. For semiexposed backs of panels with exposed plastic-laminate surfaces, provide surface of high-pressure decorative laminate, NEMA LD 3, Grade VGS.
2. Drawer Sides and Backs: Solid-hardwood lumber.
3. Drawer Bottoms: Thermoset decorative panels.

I. Concealed Backs of Panels with Exposed Plastic-Laminate Surfaces: High-pressure decorative laminate, NEMA LD 3, Grade BKL.

J. Drawer Construction: Fabricate with exposed fronts fastened to subfront with mounting screws from interior of body.

1. Join subfronts, backs, and sides with glued rabbeted joints supplemented by mechanical fasteners or glued dovetail joints.

K. Colors, Patterns, and Finishes: Provide materials and products that result in colors and textures of exposed laminate surfaces complying with the following requirements:

1. As indicated by laminate manufacturer's designations selected by Project Manager/Contracting Officers Technical Representative (PM/COTR).

2.2 WOOD MATERIALS

A. Wood Products: Provide materials that comply with requirements of referenced quality standard for each type of woodwork and quality grade specified unless otherwise indicated.

1. Wood Moisture Content: 8 to 13 percent.
2. Particleboard: ANSI A208.1, Grade M-2 Exterior Glue Medium-Density Fiberboard: ANSI A208.2, Grade 130, made with binder containing no urea formaldehyde.
3. Veneer-Faced Panel Products (Hardwood Plywood): HPVA HP-1, made with adhesive containing no urea formaldehyde.
4. Thermoset Decorative Panels: Particleboard or medium-density fiberboard finished with thermally fused, melamine-impregnated

VAMC WACO, TEXAS

decorative paper and complying with requirements of NEMA LD 3, Grade VGL, for test methods 3.3, 3.4, 3.6, 3.8, and 3.10.

2.3 FIRE-RETARDANT-TREATED MATERIALS

- A. Fire-Retardant-Treated Materials, General: Where fire-retardant-treated materials are indicated, use materials complying with requirements in this article that are acceptable to authorities having jurisdiction and with fire-test-response characteristics specified as determined by testing identical products per test method indicated by a qualified testing agency.
1. Use treated materials that comply with requirements of referenced woodworking standard. Do not use materials that are warped, discolored, or otherwise defective.
 2. Use fire-retardant-treatment formulations that do not bleed through or otherwise adversely affect finishes. Do not use colorants to distinguish treated materials from untreated materials.
 3. Identify fire-retardant-treated materials with appropriate classification marking of qualified testing agency in the form of removable paper label or imprint on surfaces that will be concealed from view after installation.
- B. Fire-Retardant-Treated Lumber and Plywood: Products with a flame-spread index of 25 or less when tested according to ASTM E 84, with no evidence of significant progressive combustion when the test is extended an additional 20 minutes, and with the flame front not extending more than 10.5 feet (3.2 m) beyond the centerline of the burners at any time during the test.
1. Kiln dry lumber and plywood after treatment to a maximum moisture content of 19 and 15 percent, respectively.
 2. Mill lumber after treatment within limits set for wood removal that do not affect listed fire-test-response characteristics, using a woodworking shop certified by testing and inspecting agency.

2.4 CABINET HARDWARE AND ACCESSORIES

- A. Where pin tumbler locks are specified, disc tumbler lock "Duo A", with brass working parts and case, as manufactured by the Illinois Lock Company will be an acceptable substitute. Locks for each type casework, shall be keyed differently and shall be master-keyed for each type service, such as Nurses, Psychiatric, and Administration. Provide two keys for each lock. Exposed hardware, except as otherwise specified, shall be satin finished chromium plated brass or nickel plated brass.
- B. Marking of Locks and Keys:

VAMC WACO, TEXAS

1. The name of the manufacturer, or trademark by which manufacturer can readily be identified, legibly marked on each lock.
2. The key change number marked on the exposed face of lock, and also stamped on each key.
3. Key change numbers shall provide sufficient information for replacement of the key by the manufacturer.

C. Hinged Doors:

1. Doors 900 mm (36 inches) and more in height shall have three hinges and doors less than 900 mm (36 inches) in height shall have two hinges. Each door shall close against two rubber bumpers.
2. Hinges: Fabricate hinges with minimum 2 mm (0.072 inch) thick chromium plated steel leaves, and with minimum 3.5 mm (0.139 inch) diameter stainless steel pin. Hinges shall be five knuckle design with 63 mm (2-1/2 inch) high leaves and hospital type tips.
3. Fasteners: Provide full thread wood screws to fasten hinge leaves to door and cabinet frame. Finish screws to match finish of hinges.

D. Door Catches:

1. Friction or Magnetic type, fabricated with metal housing.
2. Provide one catch for cabinet doors 1200 mm (48 inches) high and under, and two for doors over 1200 mm (48 inches) high.

E. Locks:

1. Cylinder type pin tumbler.
2. Equip doors where shown with locks.

F. Door Pulls:

Where shown, doors shall have 6 inch continuous wire pulls, fabricated of either stainless steel, or clear anodized aluminum.

G. Shelf Standards (Except For Fixed Shelves):

Bright zinc-plated steel for recessed mounting with screws, 16 mm (5/8 inch) wide by 5 mm (3/16 inch) high providing 13 mm (1/2 inch) adjustment, complete with shelf supports.

2.5 MISCELLANEOUS MATERIALS

- A. Furring, Blocking, Shims, and Hanging Strips: Fire-retardant-treated softwood lumber, kiln dried to less than 15 percent moisture content.
- B. Anchors: Select material, type, size, and finish required for each substrate for secure anchorage. Provide metal expansion sleeves or expansion bolts for post-installed anchors. Use nonferrous-metal or

VAMC WACO, TEXAS

hot-dip galvanized anchors and inserts at inside face of exterior walls and at floors.

- C. Adhesives: Do not use adhesives that contain urea formaldehyde.
- D. Adhesive for Bonding Plastic Laminate: As recommended by plastic laminate manufacturer.].
 - 1. Adhesive for Bonding Edges: Hot-melt adhesive or adhesive specified above for faces.

2.6 FABRICATION

- A. Sand fire-retardant-treated wood lightly to remove raised grain on exposed surfaces before fabrication.
- B. Fabricate cabinets to dimensions, profiles, and details indicated.
- C. Complete fabrication, including assembly and hardware application, to maximum extent possible before shipment to Project site. Disassemble components only as necessary for shipment and installation. Where necessary for fitting at site, provide ample allowance for scribing, trimming, and fitting.
 - 1. Notify Project Manager/Contracting Officers Technical Representative (PM/COTR) seven days in advance of the dates and times woodwork fabrication will be complete.
 - 2. Trial fit assemblies at fabrication shop that cannot be shipped completely assembled. Install dowels, screws, bolted connectors, and other fastening devices that can be removed after trial fitting. Verify that various parts fit as intended and check measurements of assemblies against field measurements before disassembling for shipment.
- D. Shop-cut openings to maximum extent possible to receive hardware, appliances, electrical work, and similar items. Locate openings accurately and use templates or roughing-in diagrams to produce accurately sized and shaped openings. Sand edges of cutouts to remove splinters and burrs.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Before installation, condition cabinets to average prevailing humidity conditions in installation areas.
- B. Before installing cabinets, examine shop-fabricated work for completion and complete work as required.

VAMC WACO, TEXAS

3.2 INSTALLATION

- A. Grade: Install cabinets to comply with same grade as item to be installed.
- B. Assemble cabinets and complete fabrication at Project site to the extent that it was not completed in the shop.
- C. Install cabinets level, plumb, true, and straight. Shim as required with concealed shims. Install level and plumb to a tolerance of 1/8 inch in 96 inches (3 mm in 2400 mm).
- D. Scribe and cut cabinets to fit adjoining work, refinish cut surfaces, and repair damaged finish at cuts.
- E. Anchor cabinets to anchors or blocking built in or directly attached to substrates. Secure with countersunk, concealed fasteners and blind nailing. Use fine finishing nails for exposed fastening, countersunk and filled flush with woodwork.
 - 1. Use filler matching finish of items being installed.
- F. Cabinets: Install without distortion so doors and drawers fit openings properly and are accurately aligned. Adjust hardware to center doors and drawers in openings and to provide unencumbered operation. Complete installation of hardware and accessory items as indicated.
 - 1. Install cabinets with no more than 1/8 inch in 96-inch (3 mm in 2400-mm) sag, bow, or other variation from a straight line.
 - 2. Fasten wall cabinets through back, near top and bottom, and at ends not more than 16 inches (400 mm) o.c. with toggle bolts through metal backing or metal framing behind wall finish.

3.3 ADJUSTING AND CLEANING

- A. Repair damaged and defective cabinets, where possible, to eliminate functional and visual defects; where not possible to repair, replace woodwork. Adjust joinery for uniform appearance.
- B. Clean, lubricate, and adjust hardware.
- C. Clean cabinets on exposed and semiexposed surfaces.

END